



US Bottlers Machinery Co.

Creative Custom Packaging Equipment

Glaxo Smith Kline

PARTS LIST



Capper
RC-6-22"

USB MACHINE NO: 94900

Parts List

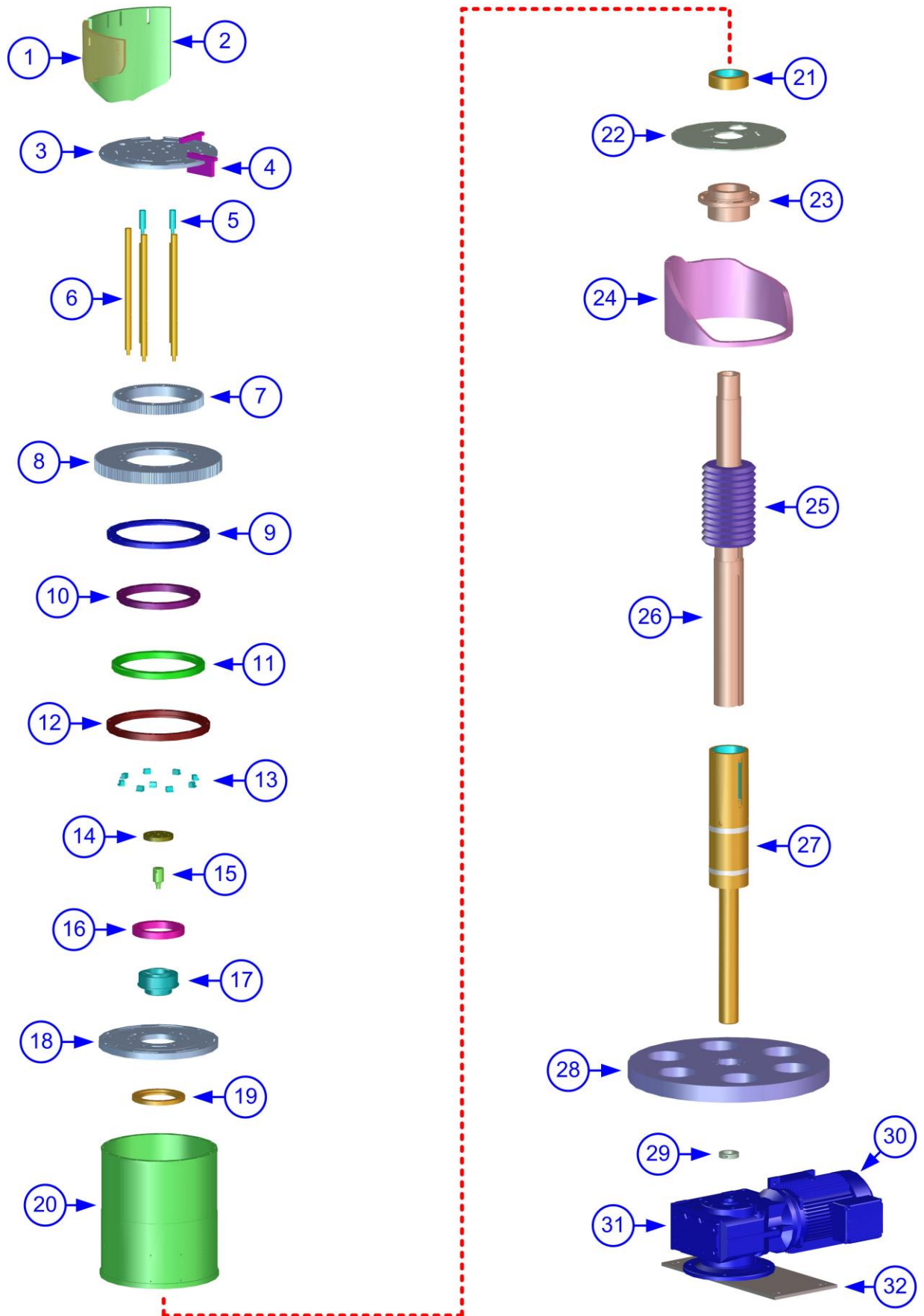


Figure 1, Main Drive Shaft & Turret Assembly

Parts List

FIGURE 1 – MAIN DRIVE SHAFT & TURRET ASSEMBLY

Item	Part Number	Description	Qty
1	X70047	AIR VALVE CAM – 22" CAPPER	1
2	N/A	Item not used on this machine	0
3	B11641	PLATE, LIFT & CAM MOUNT, HRS, 22"PD, CAPPER	1
4	N/A	Item not used on this machine	0
5	A19142	UPPER PILLAR, INDEPENDENT BEARING PLATE	2
6	A18706	PILLAR, LIFT JACK	4
7	C11515	DRIVE GEAR, CHUCK GEAR	1
8	C11520	GEAR, CHUCK DRIVER	1
9	C11517	GREASE RING, BEARING, 22" PD, CAPPER	1
10	C11518	INNER RING, CHUCK DRIVE BEARING, 22" PD	1
11	A19146	BEARING, RING GEAR, CAPPER DRIVE	1
12	C11516	OUTER RING, CHUCK DRIVE BEARING, 22" PD	1
13	A19150	CLAMP NUT, BEARING RING	8
14	A18934	CAP, UPPER MAIN TURRET SHAFT	1
15	X70848	ROTARY AIR JOINT, 5/8-18, LEFT HAND OUT	1
16	A16115	BEARING GREASE RING	1
17	A16118	BEARING ASSY BALL, 3-7/16" SHAFT	1
18	C11513	BEARING SUPPORT PLATE, CAPPER DRUM	1
19	A16114	BEARING CLAMP RING	1
20	X70885	DRUM, 22" PD CAPPER	1
21	B11214	BUSHING/HOUSING, CAP CENTER SHAFT, LOWER SUPPORT	1
22	X70048	CAM SUPPORT PLATE	1
23	C11218	CLAMP HOUSING	1
24	X82697	LIFT CAM, 22" PD CAPPER	1
25	A18674	BELLOWS	1
	A18640	HOSE CLAMP, BELLOWS	2
26	X70846	CENTER COLUMN	1
27	C11914	SUPPORT, CENTER COLUMN	1
28	B11982	BULL GEAR, 22' PD X 2" FACE, PLASTIC W/ A21292 EX 2-3/8" BUSHING	1
29	A21296	COLLAR, 2-3/8"	1
30	A90170	MOTOR (specify for 81400-1 when ordering)	1
31	A90110	GEARBOX (specify for 81400-1 when ordering)	1
32	X74877	PLATE, GEARBOX MOUNT	1

Parts List

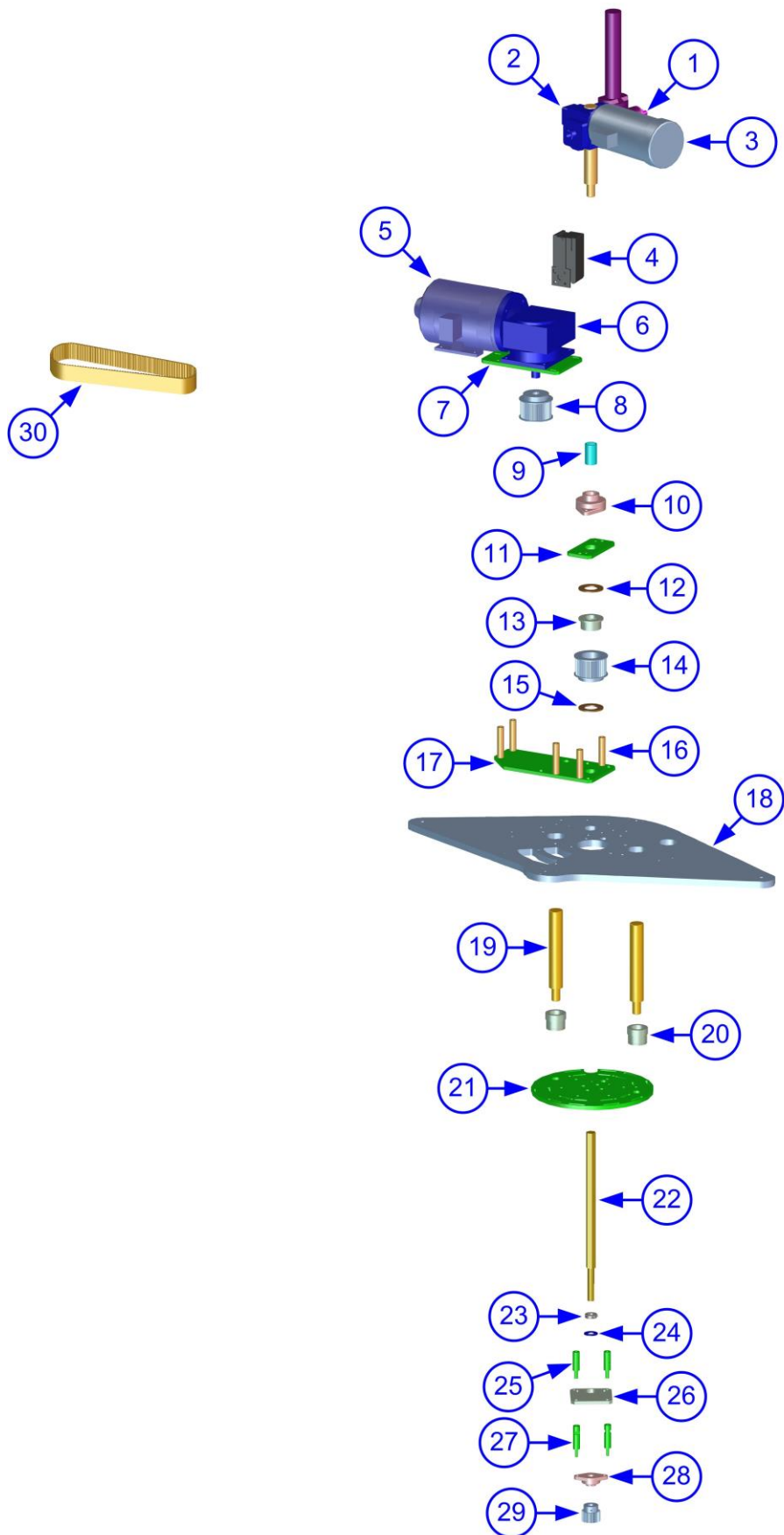


Figure 2, Copper Lift Assembly

FIGURE 2 – CAPPER LIFT ASSEMBLY

Item	Part Number	Description	Qty
1	A17983	ACTUATOR, INVERTED MACHINE SCREW, 5 TON	1
2	A16570	GEARBOX, LIFTING JACK, CAPPER	1
3	A17982	MOTOR W/BRAKE FOR CAPPER ACTUATOR	1
4	A17984	SWITCH, LIMIT FOR CAPPER ACTUATOR	1
5	A19647	MOTOR, 3-HP, BLACK MAX, 1000:1 TORQUE	1
6	A19645	GEARBOX, HUB CITY, SPINDLE	1
7	B11985	MOUNTING PLATE, REDUCER	1
8	A19184	SPROCKET, CHUCK DRIVE, 1" BORE	1
9	A19179	HEX INSERT, GEAR DRIVE SHAFT	1
10	A19181	FLANGE BEARING, 2-BOLT, 1-3/4" BORE	1
11	B11995	BEARING MOUNT PLATE, GEAR DRIVE	1
12	A19177	THRUST BEARING, GEAR DRIVE SHAFT	2
13	A19180	THRUST SPOCKET INSERT	1
14	A19183	SPROCKET, CHUCK DRIVE, HEX BORE	1
15	A19177	THRUST BEARING, GEAR DRIVE SHAFT	2
16	A19145	SPACER, ROOF GEARBOX	4
17	B11984	BASE, GEARBOX MOUNT	1
18	X70040	ROOF, 22" CAPPER, CRS	1
19	A17962	STOP POST, CAPPER ANTI-ROTATION ARMS	2
20	A17964	SLEEVE STOP ARM	2
21	B1164	PLATE, LIFT & CAM MOUNT, HRS, 22" PD CAPPER	1
22	B11986	SHAFT, CAPPER DRIVE, SQUARE	1
23	A18093	SET COLLAR, 1"ID X 1-3/4"OD X 1/2" THICK	1
24	A19247	WASHER, THRUST, 1"ID X 2"OD X 1/8"	1
25	A19142	UPPER PILLAR, INDEPENDENT BEARING PLATE	2
26	B11987	MOUNTING PLATE, BEARING, SHAFT	1
27	A19147	LOWER PILLAR, INDEPENDENT BEARING PLATE	2
28	A10515	BEARING, 2-BOLT FLANGE, 1" SHAFT	2
29	A19148	PINION GEAR, CHUCK DRIVE	1
30	A19149	BELT, CHUCK DRIVE	1

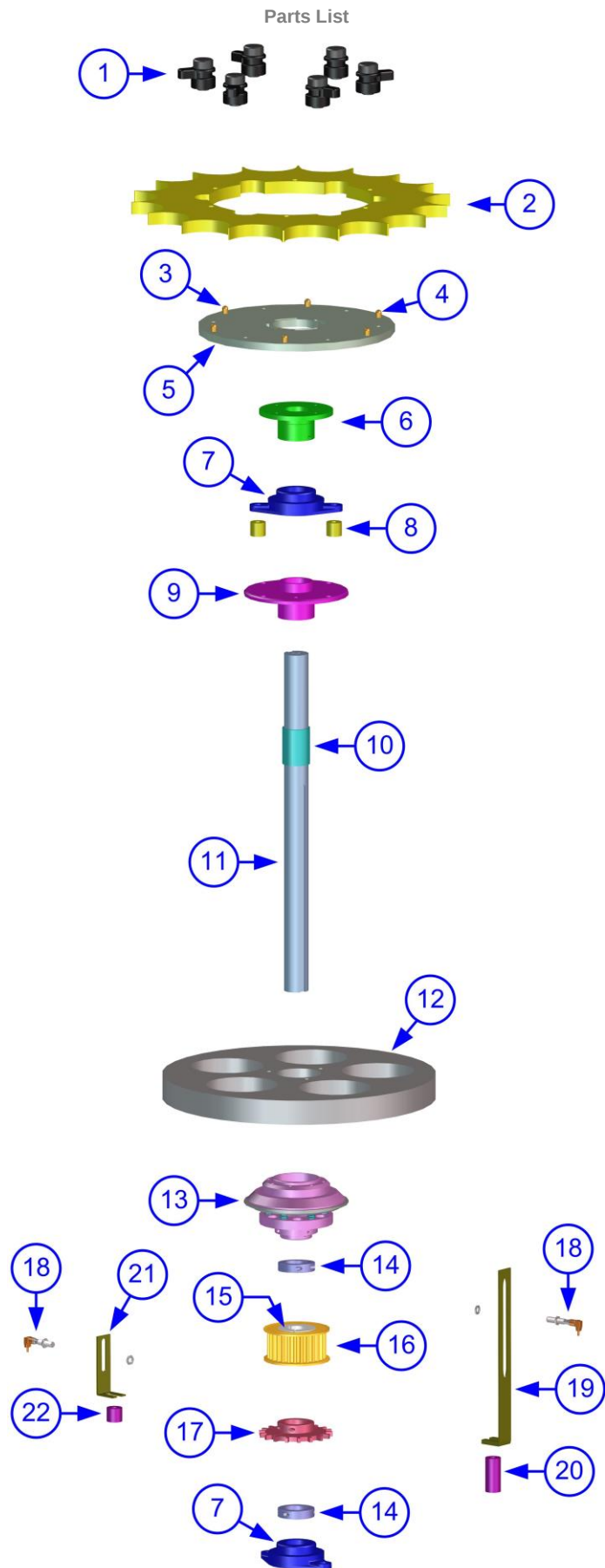


Figure 3, Infeed Star Shaft Assembly

Parts List

FIGURE 3 – INFEED STAR SHAFT ASSEMBLY			
Item	Part Number	Description	Qty
1	A20274	SINGLE LOBE KNOB ASSY, SPRING HOLD DOWN	4
2	A18755	INFEED STAR ASSY (specify container when ordering)	1
3	A18850	PIN1/2" DIA	6
4	-----	Not used on this machine	0
5	A19366	CORE, STAR, Q-CHANGE, SS	1
6	A18980	HUB, CORE PLATE	1
7	A18462	BEARING, 2" BORE, 2-BOLT FLANGE, SS	2
8	A19611	SPACER, BEARING	2
9	A19402	HUB, BUSHING, 2", SS,, NO BEARING, NO LUBE	1
10	A18814	BUSHING, 2"ID SLEEVE, GARLOCK	1
11	A19138	STAR SHAFT, 2", CAPPER, SS	1
12	B12324	GEAR, STAR	1
13	A21179	CLUTCH, MECHANICAL OVERLOAD, SS, 2" BORE, USB MFG.	1
14	A18178	SET COLLAR, SPLIT, 2"ID, SS	3
15	A18465	BUSHING, 2" BORE	1
16	A17726	PULLEY, TL 24	1
17	N/A	Not used on this machine	0
18	A16631	SENSOR, PROXIMITY, 10-30 VDC, POSITIVE OUTPUT	1
19	A19601	BRACKET, PROXIMITY SENSOR	1
20	N/A	Not used on this machine	0
21	N/A	Not used on this machine	0
22	N/A	Not used on this machine	0

Parts List

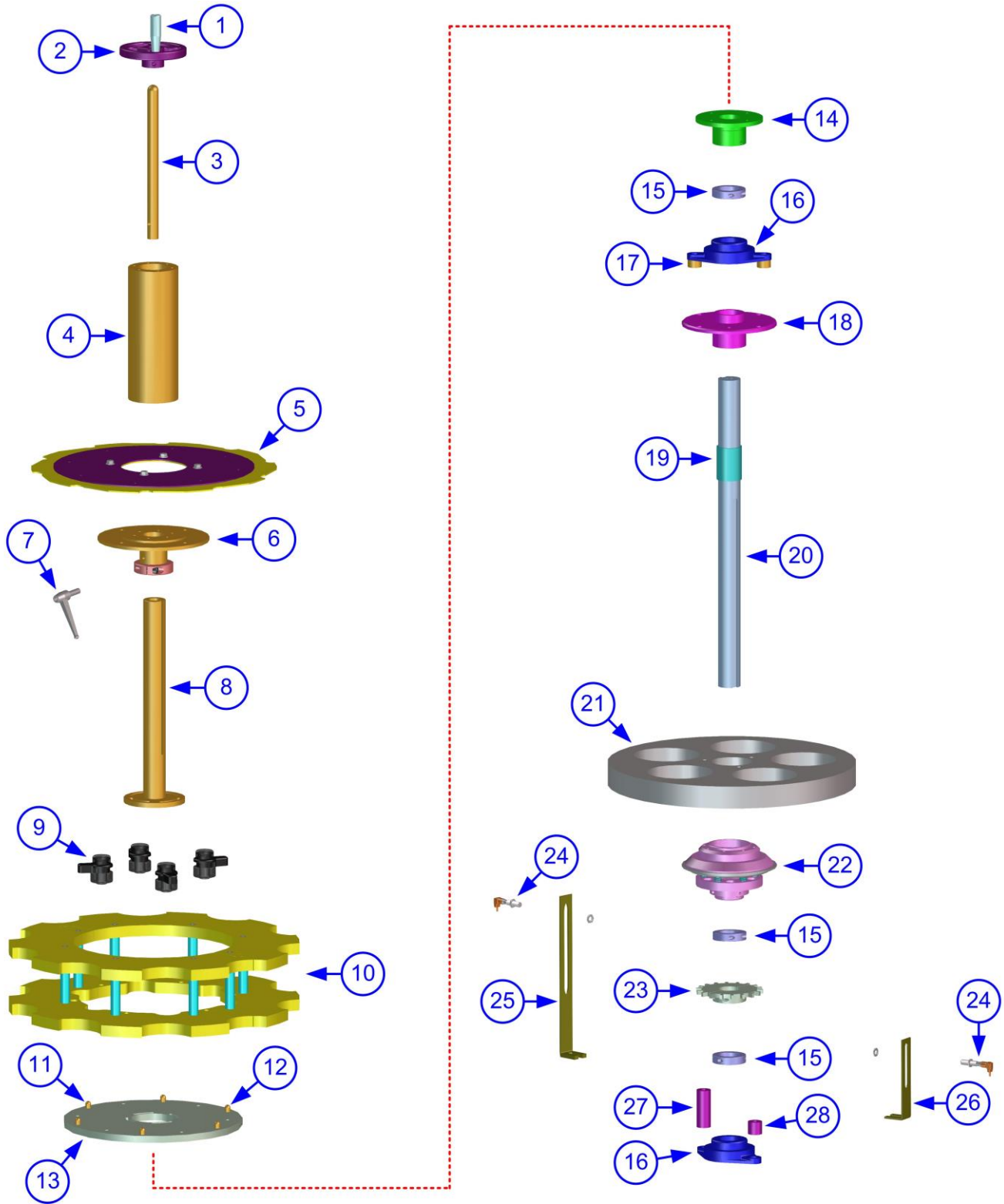


Figure 4, Discharge Star Shaft Assembly

FIGURE 4 – STAR SHAFT ASSEMBLY

Item	Part Number	Description	Qty
1	A19242	HANDLE, WHEEL, 3/4" DIA, THRU BORE, SS	1
2	A19414	HANDWHEEL, 6" DIA, 1" BORE, SS	1
3	A19413	ROD, 1" –10 X 14", CAP HIEFGHT ADJUSTMENT, SS	1
4	A19415	SLEEVE, CAP STAR ADJUSTMENT, 4-1/2" OD	1
5	A19376	STAR, CAP TRANSFER (specify cap when ordering)	1
6	A19367	HUB, CAP STAR, MOUNT TO 2" POST	1
7	A19372	RATCHET HANDLE, 3/8"-24 STUD, SS	2
8	A19368	HUB, 2" POST TO STAR CORE, CAP STAR	1
9	A20274	SINGLE LOBE KNOB ASSY, SPRING HOLD-DOWN	4
10	A18755	STAR, DISCHARGE (specify container when ordering)	1
11	A18550	PIN, SS, LOCATING, 1/2" X 1", C-GUIDE	5
12	N/A	Not used on this machine	0
13	A19366	PLATE, CORE	1
14	A18980	HUB W/COLLAR, 2" STAR SHAFT, SS	1
15	A18178	SET COLLAR, SPLIT, 2"ID, SS	3
16	A18462	BEARING, 2" BORE, 2-BOLT FLANGE, SS	2
17	A19611	SPACER, BEARING	2
18	A19402	HUB, BUSHING, 2", SS,, NO BEARING, NO LUBE	1
19	A18814	BUSHING, 2"ID SLEEVE, GARLOCK	1
20	A19138	STAR SHAFT, 2", CAPPER, SS	1
21	B12324	GEAR, STAR	1
22	A21179	CLUTCH, MECH OVERLOAD, SS, 2" BORE, USB MFG.	1
23	A21854	STAR, TIMING	2
24	A16631	PROXIMITY SENSOR	2
25	A19601	LONG BRACKET, PROXIMITY SENSOR	1
26	N/A	Not used on this machine	0
27	N/A	Not used on this machine	0
28	N/A	Not used on this machine	0

Parts List

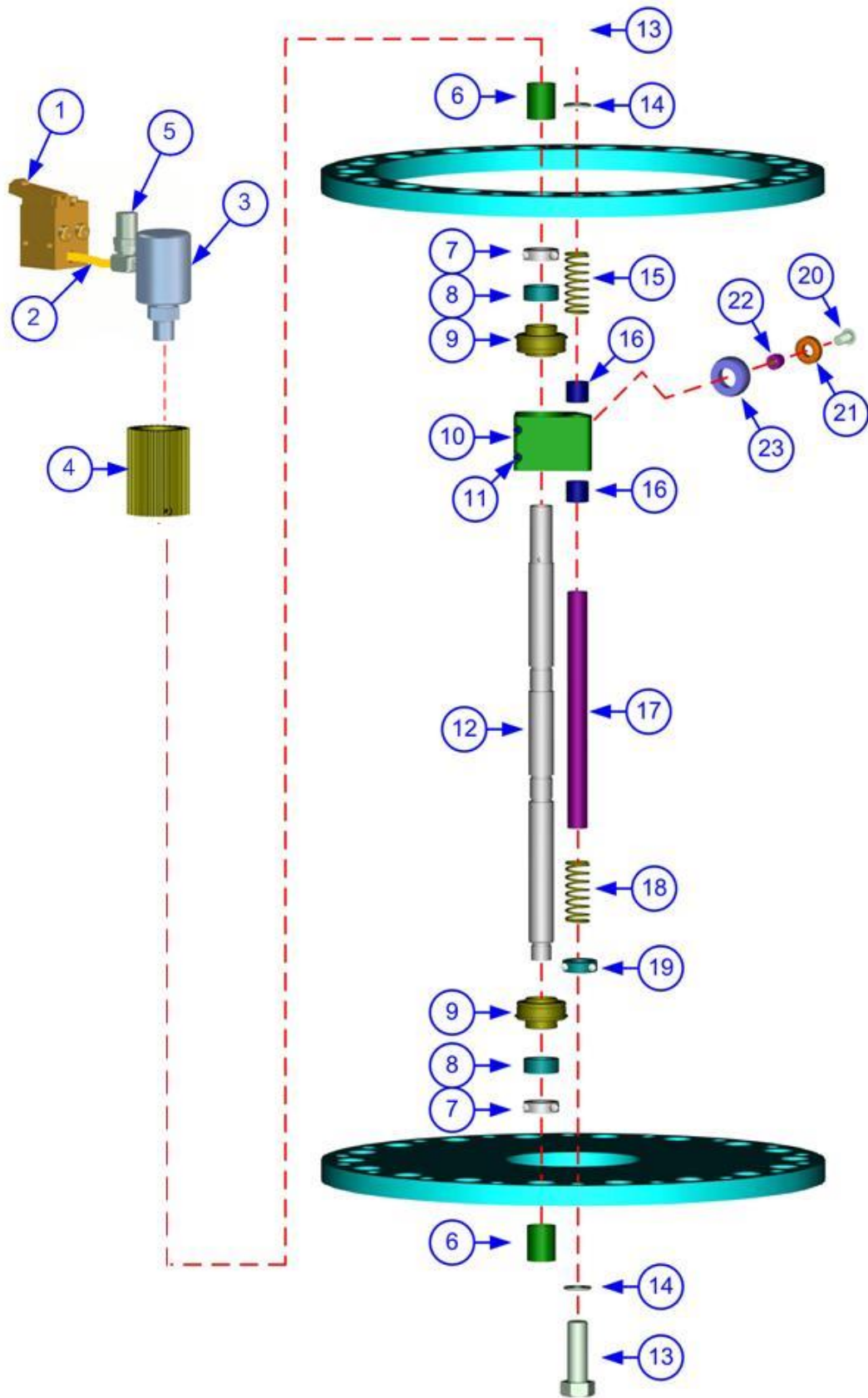


Figure 5, Chuck Shaft Assembly

Parts List

FIGURE 5 – CAPPER CHUCK SHAFT ASSEMBLY

Item	Part Number	Description	Qty
1	A18064	SWITCH- ROLLER ACTIVATED	1
2	A18062	HOSE – 1/8" OD COILED	1
	A18063	FITTING – 1/8" HOSE	2
3	A16155	ROTARY AIR JOINT	1
4	X82898	GEAR, PINION, 3", 1 1/4" SHAFT	1
5	A17479	VALVE – QUICK DUMP	1
6	A18957	BUSHING – 1-1/4"	2
7	A18956	SET COLLAR, 1-1/8"SS	2
8	A19130	SPACER, 1-1/4" CHUCK SHAFT, SS	2
9	A18958	BEARING, 1-1/4"ID, RELUBRICATABLE, CAPPER	2
10	C11504	CARRIER, ROLLER & BRIDGE BLOCK, ADJUSTABLE COLLAR	1
11	A20376	GREASE FITTING	2
12	X74210	PNEUMATIC CHUCK SHAFT	1
13	A20144	SHOULDER BOLT, 3/4" DIA x 1	1
14	A11337	WASHER LOCK 1/2"	--
15	N/A	Not used on this machine	0
16	A18947	BUSHING, 1" ID X 1-1/8" OD X 1" LONG	2
17	X80156	HEAD PILLAR, CAPPER	1
18	A19874	SPRING, COMPRESSION	1
19	A18093	SET COLLAR, 1"ID X 1 3/4" OD X 1/2" THICK	1
20	A13756	STUD, ROLLER BEARING	1
21	A17744	BEARING, SS, ROLLER ASSY 1-3/8 OD X 5/8 ID	1
22	A18707	SPACER, THREADED FOR BOLT, SS	1
23	A17357	ROLLER SLEEVE, URETHANE	1

Parts List

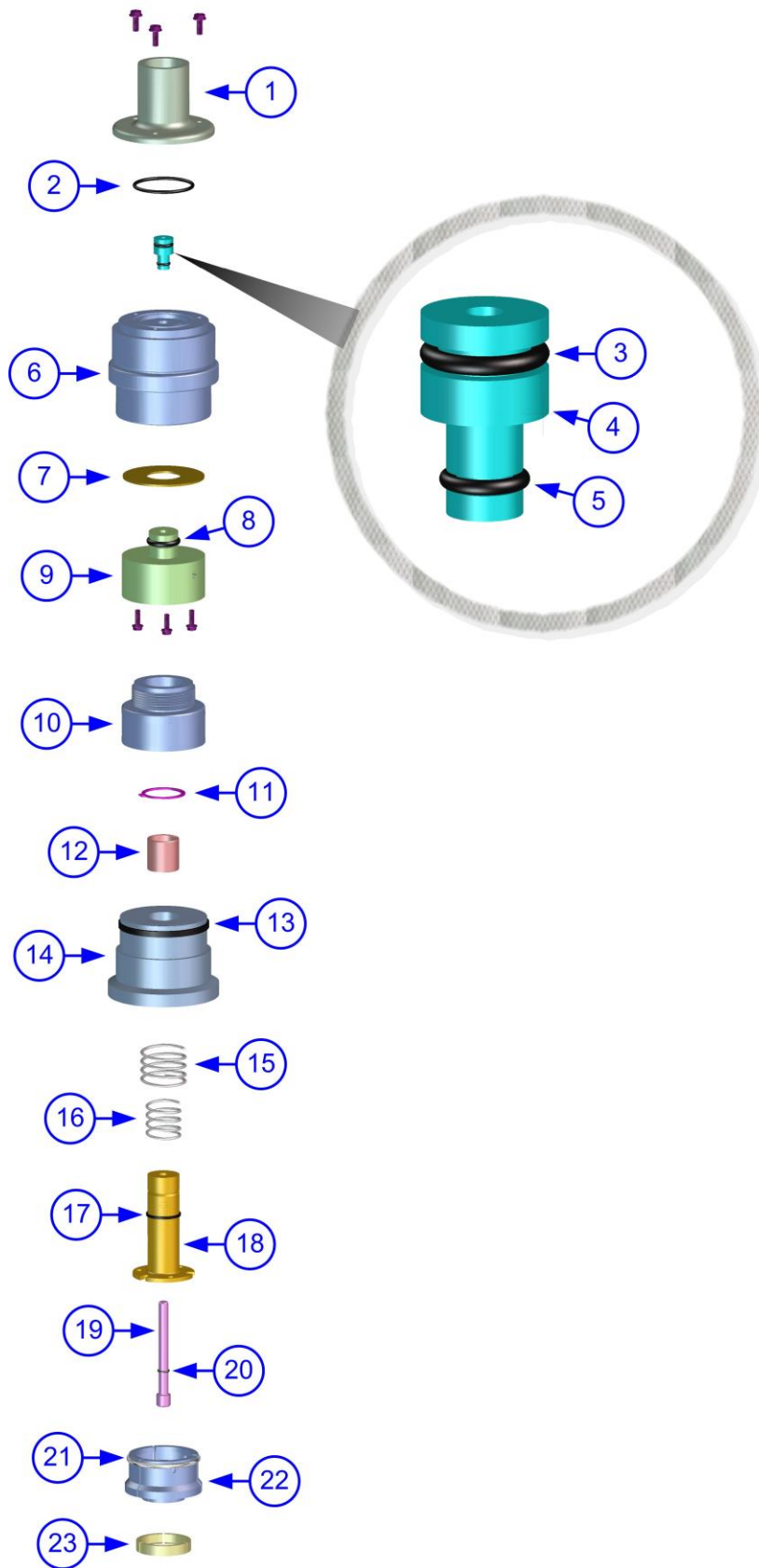


Figure 6a, Capper Chuck Assembly

Parts List

FIGURE 6 - CAPPER CHUCK ASSEMBLY			
Item	Part Number	Description	Qty
1	A21322	ADAPTOR, CLUTCH TO CHUCK	1
2	A22263	O-RING, CLUTCH TOP ADAPTOR	1
3	A13992	O-RING, 7/16" X 5/8" VITON	1
4	A18168	PLUG, AIR SEAL, MAGNETIC CLUTCHES	1
5	A13987	O-RING, 1/4" X 3/8"	1
6	A21328	MAGNETIC CLUTCH	1
7	N/A	Not used on this machine	0
8	A22264	O-RING, CLUTCH LOWER ADAPTOR	1
9	A21326	ADAPTER	1
10	C10487	HOUSING, LOWER	1
11	A16355	SNAP RING, 25/32" EXT SS	1
12	A16353	BUSHING, GARLOCK #MB2020 DU 20MM X 23MM	1
13	A16352	SEAL, Z-RING 50MM OD	1
14	C11023	CHUCK JAW BODY	1
15	A18274	SPRING, WASHER SS	18
16	N/A	Not used on this machine	0
17	A16354	SEAL, Z-RING 20MM OD	1
18	B11335	JAW STEM	1
19	A18042	SCREW, CAPPER CHUCK MOUNT	1
20	A18043	O-RING, .208" ID X .070" W, VITON 070	1
21	A16351	SPRING, CHUCK JAW BODY OPENING	1
22	C11032	CHUCK JAW, LINED (Specify cap when ordering)	1
23	A18259	LINER	1
24	A22223	SPANNER WRENCH (not shown)	1

Parts List

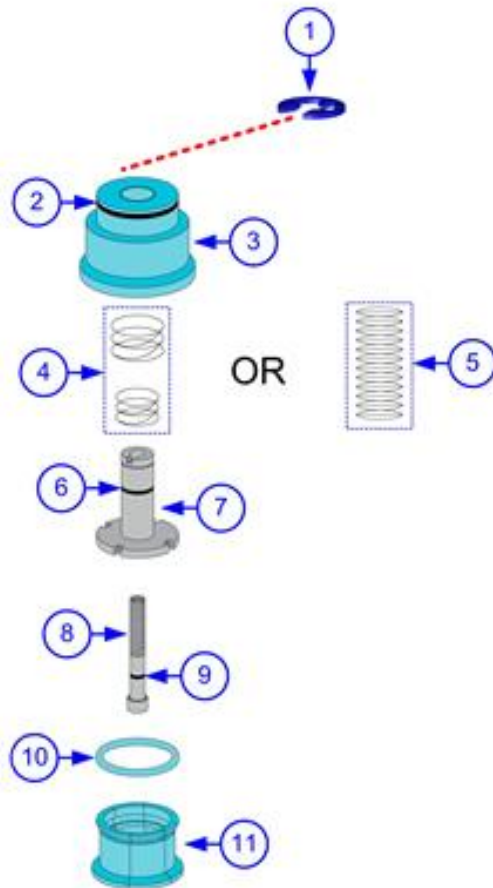


Figure 6b, Capper Chuck Assembly

CAPPER CHUCK ASSEMBLY			
Item	Part Number	Description	Qty
1	A16355	SNAP RING	2
2	A16352	SEAL	1
3	C11024	BODY	1
4	A20814	SPRING SET (optional to item 5)	1
5	N/A	Not applicable to this order	0
6	A16353	BUSHING	1
7	B11336	JAW STEM	1
8	A18042	SCREW	1
9	A18043	O-RING	1
10	A16351	SPRING	1
11	X83169	CHUCK JAW, TUMS SNAP CAP	1

Parts List

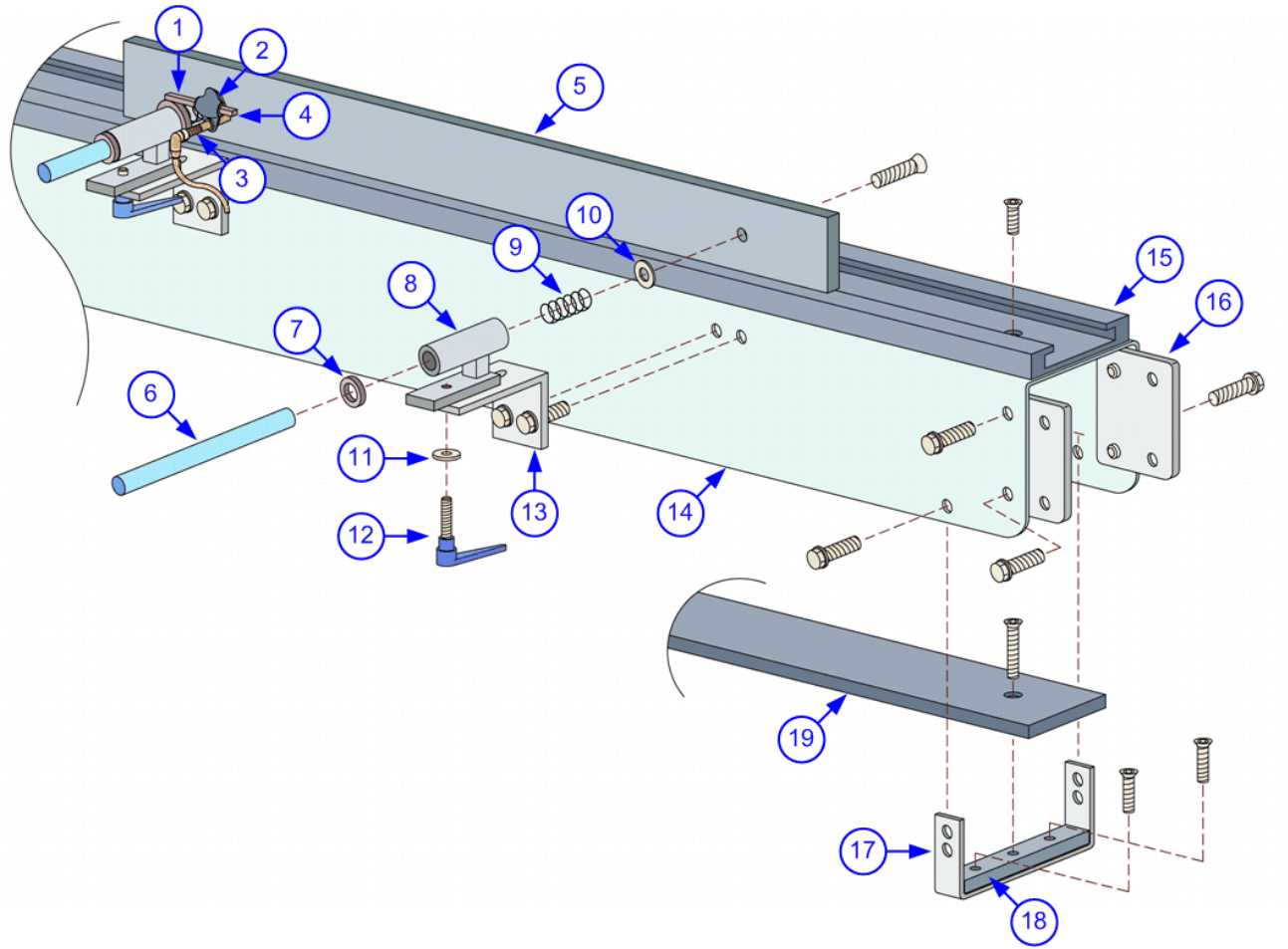
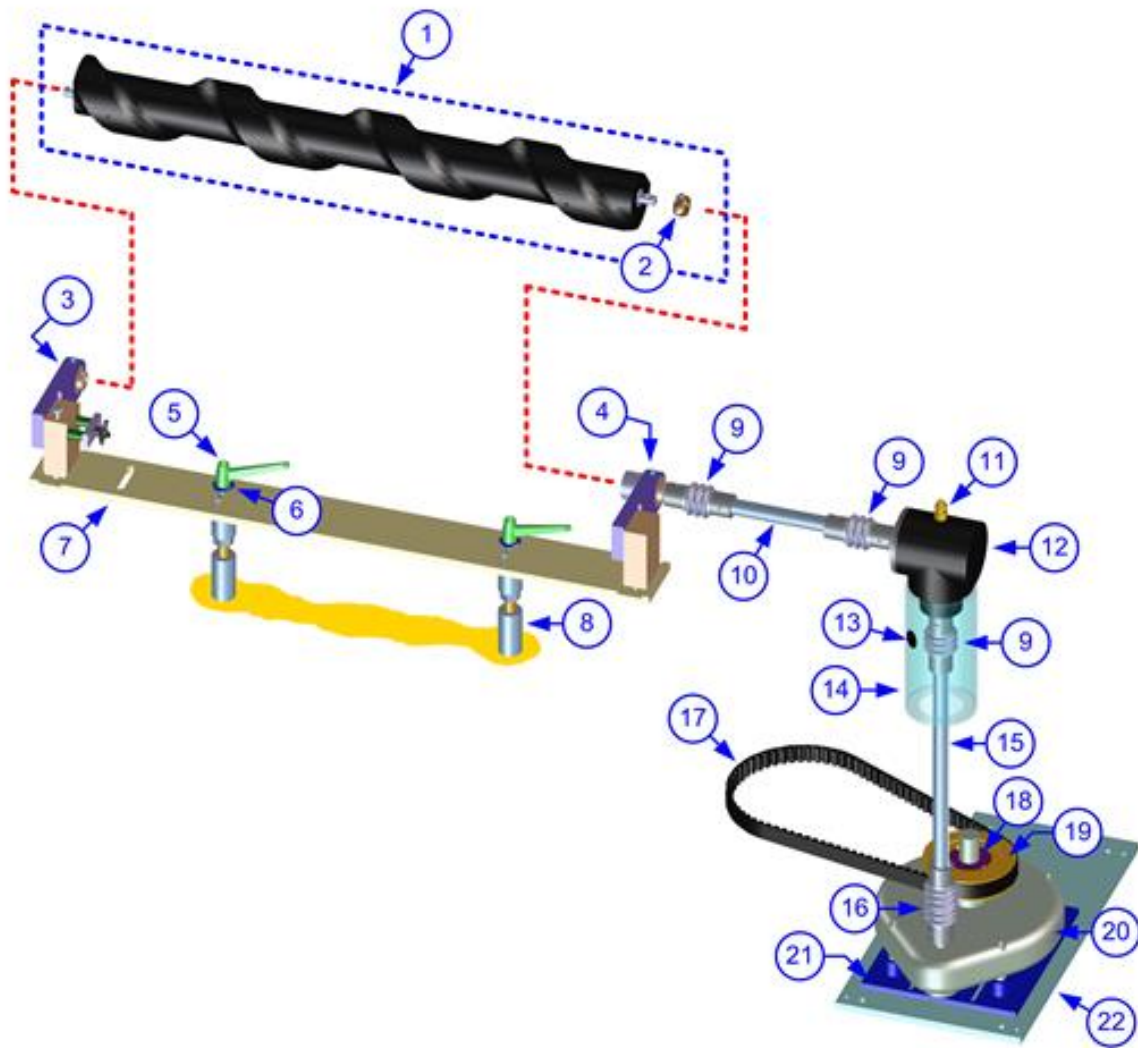


Figure 7, Conveyor Assembly

Parts List

FIGURE 7 – CONVEYOR ASSEMBLY			
Item	Part Number	Description	Qty
1	A19188	BRACKET, SENSOR TO SET COLLAR, 1-1/2"	2
2	A19952	CLAMP, PROXIMITY SENSOR	2
3	A16631	SENSOR, PROXIMITY, 10-30 VOLT DC, POS OUTPUT	2
4	A19308	PROXIMITY ACTUATOR, BACKUP RAIL, SS	2
5	A15976	LIMIT RAIL, 7 ROD, INFEED	1
6	A19186	ROD, 3/4" DIA X 9" L, TAPPED 5/16" ON ONE END	4
7	A17750	SET COLLAR, SPLIT, 3/4" ID, SS	4
8	A19185	PISTOL, 3/4" ROD STYLE, HEAVY DUTY, SS	4
9	A19187	SPRING, .970" OD X .093" WIRE X 2-1/2" L	4
10	-----	FLAT WASHER	4
11	A11337	WASHER, 1-3/8" x 33/64"ID X 1/8", SS	6
12	A17483	HANDLE W/STUD, 1/2-13, 2" LONG, SS	4
13	A18316	BRACKET, PISTOL	6
14	D10835	CONVEYOR FRAME	1
15	A17220	WEAR STRIP	1
16	A15915	TIE PLATE, CONVEYOR	4
17	A17168	BRACKET, CONVEYOR CHANNEL MOUNTING	5
18	A17782	SPACER, CONVEYOR RETURN, PVC	5
19	A15913	WEAR STRIP, CONVEYOR RETURN SECTION	1

US BOTTLERS MACHINERY COMPANY**Procedure:** Feed Worm Drive Assembly – Parts List Template**Procedure No.:** 70100**Revision:** A**Date:** 10 Sep 09

Parts List

WORM DRIVE ASSEMBLY			
Item	Part Number	Description	Qty
1	A18540	WORM ASSY	1
2	A18617	COLLAR, BRASS	1
3	A19615	BRACKET ASSY COMPLETE, 3/4" BRG, WORM IDLE	1
4	A19616	BRACKET ASSY COMPLETE, 1" DRIVE COUPLING	1
5	A17483	HANDLE W/STUD, 1/2-13 SS, 2" LONG	2
6	A11337	WASHER, 1-3/8" X 33/64" ID X 1/8", SS	2
7	B12213	PLATE, WORM MOUNT, FIXED HEIGHT	1
8	A20307	POST ASSY, ADJUSTABLE WORM SUPPORT	2
9	A18468	U-JOINT, SS, 1" X 1", BOOTED, KEYED	3
10	A19625	SHAFT, U-JOINT TO U-JOINT	1
11	A18498	BREATHER	1
12	A18357	GEARBOX, WORM DRIVE, 1:1 BEVEL GEAR, SS	1
13	A18813	PLUG	1
14	A18356	SUPPORT & MOUNTING PIPE, WORM DRIVE GEAR	1
15	A18487	SHAFT, 1" DIA X 17" LONG, GEARBOX TO GEARBOX, SS	1
16	A18469	U-JOINT, SS, 3/4" X 1", BOOTED, KEYED	1
17	A17741	FEED WORM DRIVE BELT	1
18	A19428	BUSHING, PULLEY	1
19	A17730	PULLEY, TIMING BELT	1
20	A17719	GEAR REDUCER, 8:1, PARALLEL SHAFT	1
21	C11123	REDUCER BASE, PARALLEL SHAFT "E" & "F"	1
22	X79957	PLATE, WORM DRIVE MOUNT	1

Parts List

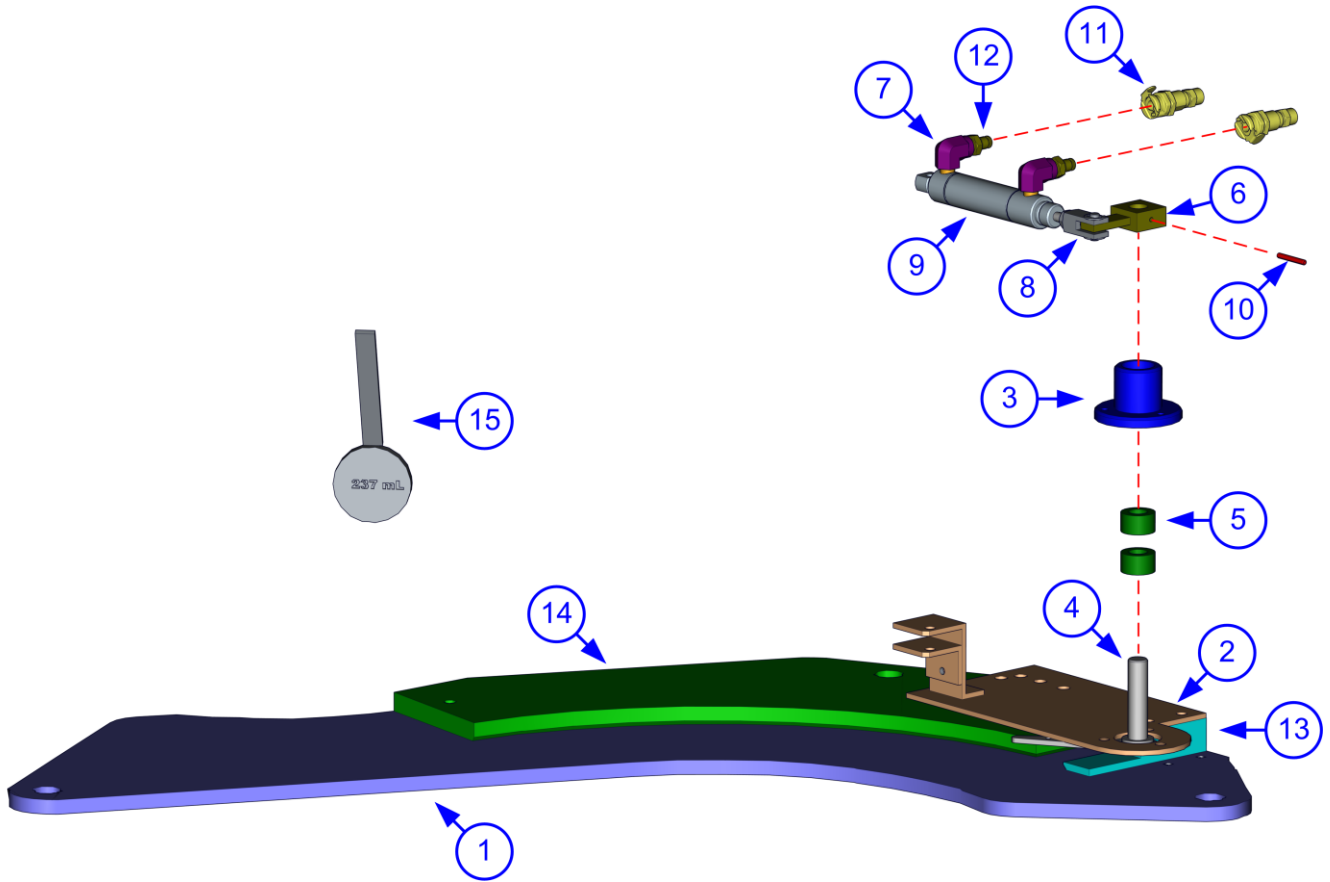


Figure 9, Cap Feed Assembly (per size)

FIGURE 9 – CAP FEED ASSEMBLY			
Item	Part Number	Description	Qty
1	X71806	CAP SLIDE PLATE, USB CAPPER	1
2	X49845	PLATE, CAP STOP, X-LARGE CAPS	1
3	A16184	PIVOT HOUSING, CAPPER NO CAP DEVICE	1
4	A16178	STOP ARM, CAP / NO CAP DEVICE	1
5	A16179	PIVOT BUSHING/ NO CAP DEVICE	2
6	A16183	OPERATING ARM, CAP/NO CAP DEVICE	1
7	A19305	ST ELL, SS, 90 DEGREES, 1/8" IPS	2
8	A16215	ROD CLEVIS, 1/4" ROD	1
9	A90552	CYLINDER, 3/4 BORE X 1" STROKE	1
10	A15349	ROLL PIN, 1/8" X 1" LONG	1
11	A16639	COUPLING BODY, PNEU 1/8" NPT	2
12	A16641	PNEU COUPLING INSERT, 1/4 POLY	4
13	A16180	SIDE BLOCK, CAP CHUTE DISCHARGE	1
14	X70241	GUIDE BACKUP PLATE	1
15	A18354	FEELER GAUGE, CUSTOM	1

Parts List

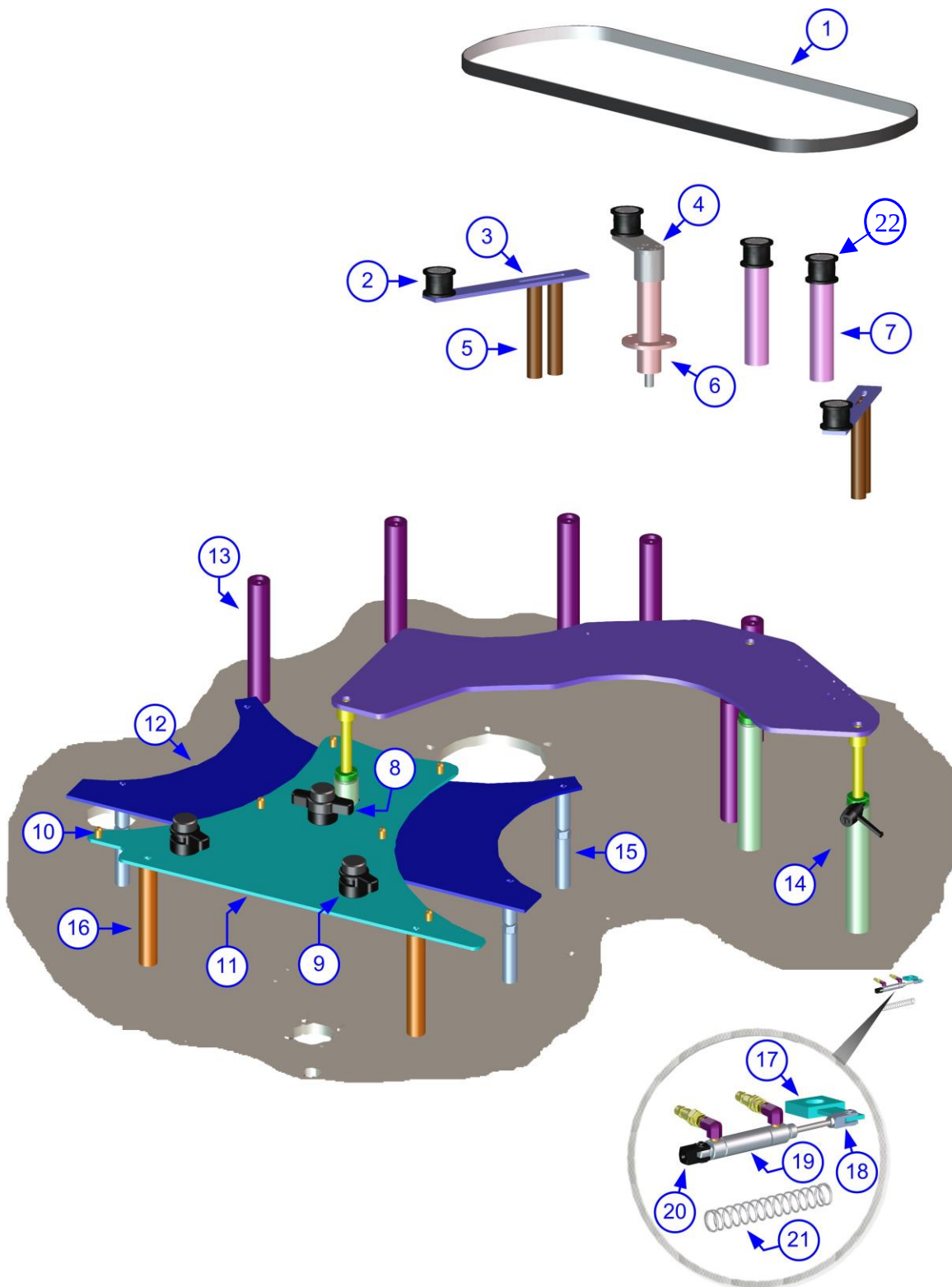


Figure 10, Table Assy

TABLE ASSEMBLY

Item	Part Number	Description	Qty
1	A16197	BELT, CLAMPING	1
2	A17744	BEARING, SS, ROLLER ASSY 1-3/8 ODX5/8ID	10
	X73229	PULLEY, BODY, SMALLER DIA, PLASTIC	3
	X73230	PULLEY COVER, SMALLER DIA, PLASTIC	3
3	A16204	BAR, IDLER MOUNTING CLAMPING BELT	1
	X75898	BAR, IDLER MOUNTING CLAMPING BELT	1
4	A16206	ARM, CAPPER BELT TENSION	1
	B11235	PIVOT, CAPPER BELT TENSION ARM ROD	1
5	X75019	STUD, IDLER PULLEY BAR MOUNTING	4
6	B11232	HOUSING, CAPPER BELT PIVOT	1
7	X75020	IDLER STUD, SHORT, LOW MOUNT, CAPPER	3
8	A20275	DUAL LOBE KNOB ASSY	1
9	A20274	SINGLE LOBE KNOB ASSY	2
10	A18550	PIN, SS, LOCATING	6
11	C11618	CORE PLATE	1
12	B11983	CROSSOVER PLATE	1
13	X78340	POST, REAR RAIL	6
14	A18131	POST, CAP SLIDE PLATE	3
	A18128	UPPER ADJUSTING ROD	3
	A18810	RATCHET HANDLE	3
15	A17136	CROSSOVER POST	4
16	X75612	POST, 1-1/4" DIA	3
17	A16202	BRACKET, CYLINDER PIVOT	1
18	A16220	CLEVIS, CYLINDER	1
19	A16217	CYLINDER, 1-1/16" BORE X 4" STROKE	1
20	A16222	PIVOT PIN, CYLINDER	1
21	A16218	SPRING	1
22	X45869	PULLEY BODY	2
	A16189	PULLEY COVER	2

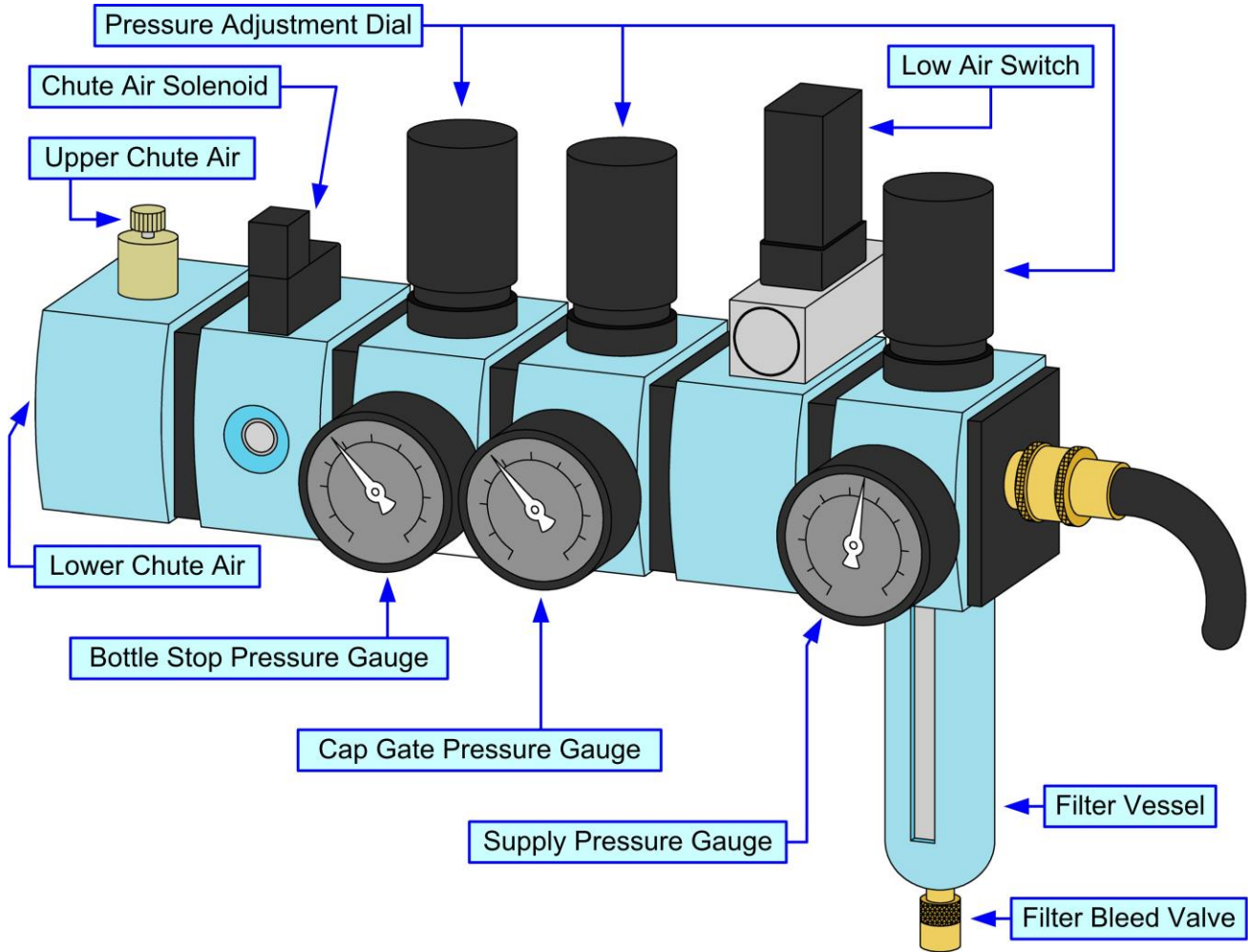


Figure 11, Machine Pneumatics

FIGURE 11 – MACHINE PNEUMATICS			
Item	Part Number	Description	Qty
--	A92579	AIR VALVE, 3-WAY FOR CHUTE AIR	A/R
--	A91806	REGULATOR, 60 PSI, GAUGE & BRACKET	A/R
--	A91807	REGULATOR, 15 PSI, GAUGE & BRACKET	A/R
--	A18149	GAUGE ONLY, PANEL MOUNT STYLE	A/R
--	A91805	FILTER/REGULATOR w/DISTRIBUTION BLOCK	A/R
--	A91806	REGULATOR ONLY	A/R

Parts List

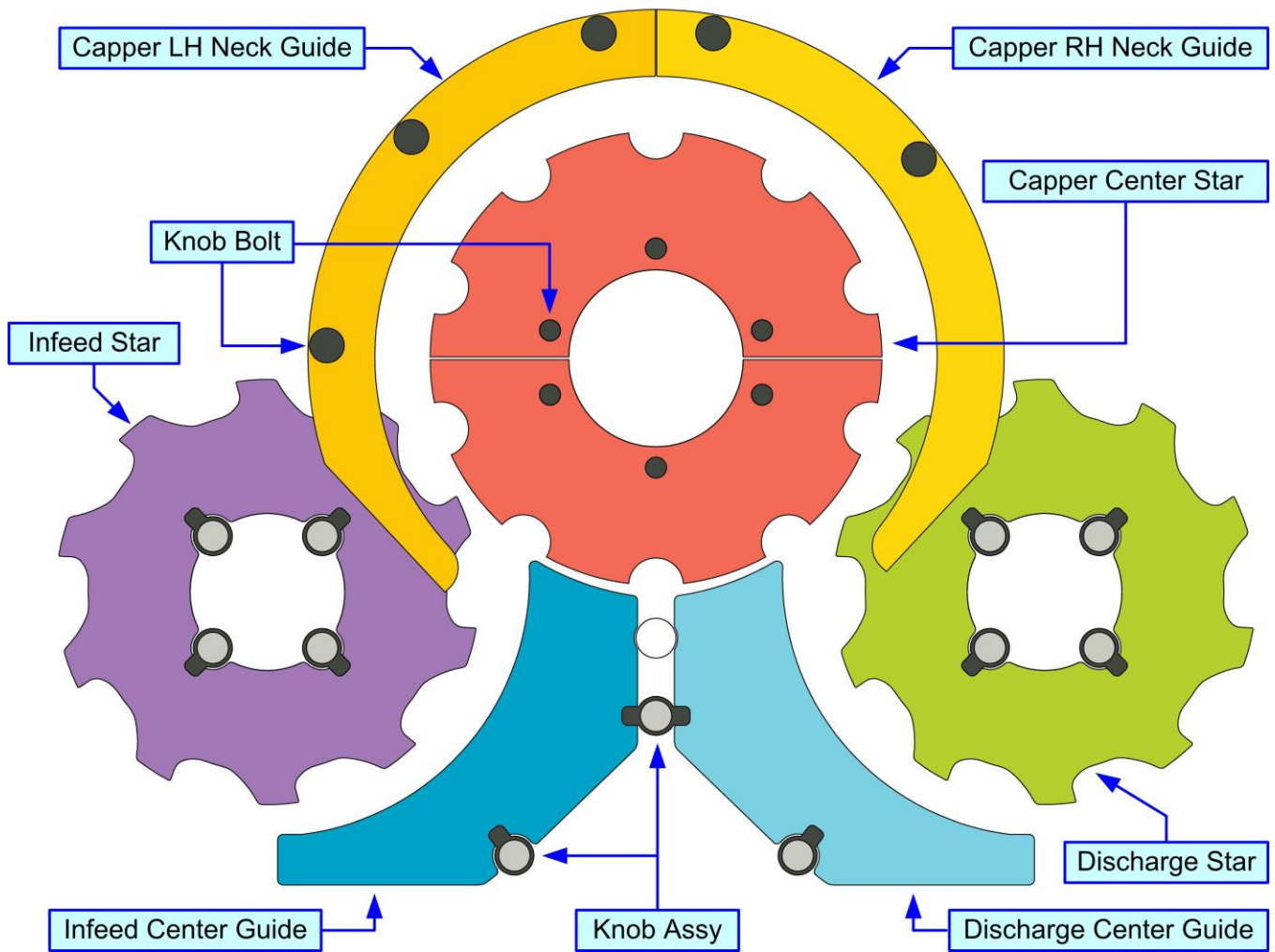


Figure 12, Attachments

ATTACHMENTS			
Item	Part Number	Description	Qty
--	A18755	INFEED STAR	1
--	A18755	DISCHARGE STAR	1
--	A19376	CAP STAR	1
--	X70115	CENTER STAR	1
--	A19849	INFEED CENTER GUIDE	1
--	A19849	DISCHARGE CENTER GUIDE	1
--	X75897	NECK GUIDE SET	1

Parts List

OPERATOR PANEL			
Item	Part Number	Description	Qty
--	A90818	JOG CORD- 12' H20 TIGHT- YELLOW- W/PUSH	1
--	A18328	HOOK- JOG CORD- 1/8" THICK X 1" SS	1
--	A19728	PUSHBUTTON- ILLUMINATED- GREEN- I.S.	1
--	A16558	PUSHBUTTON- RED- NON-ILLUMINATED- EXTEND	1
--	A19731	PUSHBUTTON- E-STOP- I.S.	2
--	A16555	PUSH BUTTON- BLACK- NON-ILLUMINATED	1
--	A91472	CABLE SEALING GLAND - ROXTEC	2
--	A16505	MOUNTING TRACK FOR TYPE KU RELAYS 40"LON	2
--	A20905	MOUNTING ARM - OPERATOR PANEL	1
--	A18585	GASKET- 1/16" THICK- OPERATOR PANEL	1
--	A21110	CAPPER WIRE CONDUIT	1
--	X77782	PANEL MOUNTING BAR	1
--	A21538	OPERATOR ARM SPACER	1
--	A90770	ENCLOSURE – 8X10X4 NEMA 4X W/HINGE	1
--	A92795	LEVEL SENSOR	1
--	A91893	TOUCH SCREEN PANELVIEW PLUS 600	1
--	A22291	SORTER LEVEL BRACKET	1
--	A92401	HUBBELL – BOX – PLUG – RECEPTACLE	1

ELECTRICAL PANEL			
Item	Part Number	Description	Qty
--	A17841	SENSOR BRACKET – COMPLETE SET	1
--	A19769	CORDSET FOR SENSOR – 30 FOOT – EURO STYLE	10
--	A18648	PROXIMITY SENSOR- ALLEN BRADLEY- 24VDC	4
--	A91748	CB 1 POLE AC/DC 10A	1
--	A91746	CB 1 POLE AC/DC 5A	1
--	A91745	CB 1 POLE AC/DC 3A	4
--	A91642	SPACER - TERMINAL STRIP SUPPORT	5
--	A20301	HANDLE MECH.- NEMA 4	1
--	A91945	VFD KEYPAD FOR PF4DP	1
--	A91878	MCR TIMED FOR E-SYNC	1
--	A91879	MCR - EXPANDER	2
--	A91937	MCR - SAFETY - NON-TIMED	1
--	A17601	FAN - 24V DC & ENCLOSURE 200-250 CFM	1
--	A91936	FILTER - 5"	2
--	A17651	CORD- FAN- WEIGH FILLER POWER SUPPLY	1
--	A17658	GRILL- FAN- WEIGH FILLER POWER SUPPLY	1
--	A91736	CB 3 POLE 480 VAC 3A	1
--	A20574	ETHERNET SWITCH	1
--	A19722	RELAY- LOW ENERGY- WITH SOCKET	5

Parts List

--	A20314	TERMINAL BLOCK- IEC- 20A MAX.	100
--	A20354	TERMINAL MARKER CARDS - 1492-W3 TERMINAL	2
--	A91430	MICRO-CORD CONNECTOR	3
--	A91275	PHOTO EYE – AB – RETROREFLECTIVE	5
--	A18158	PHOTO EYE – 24 VDC W/ QUICK CONNECT	1
--	A20925	CONDUIT – CAPPER TO SORTER	1
--	A20924	BRACKET – SORTER JUNCTION BOX	1
--	A20923	CONDUIT SUPPORT CAPPER END	1
--	A20506	PROXIMITY SENSOR BRACKET	1
--	A13913	WEIGHT/SPACER- . . . [SS] . . . SIPHON FILR & BEARING	5
--	A21833	GROUND TERMINAL – SMALL	5
--	A21834	GROUND TERMINAL – LARGE	2
--	A19356	CIRCUIT BREAKER – 40A – 600V – 3P	1
--	A91950	VFD 3 HP 230V SAFETY	2
--	A21551	REVERSING STARTER WITH SAFETY	1
--	A91611	POWER SUPPLY – 24 VDC – 10A	1
--	A91946	PLC- MICROLOGIX 1100	1
--	A91737	CB 3 POLE 480 VAC 5A	1
--	A91741	CB 3 POLE 480 VAC 15A	2
--	A92506	5 AMP 2 POLE CB	1
--	A91735	ENCLOSURE – 35 X 24 X 12 – 4X	1

ACCESSORIES

Item	Part Number	Description	Qty
--	A18247-ND	DIGITAL DOCUMENTATION w/DISC & BI-FOLD	--
--	A18247-NP	PRINTED DOCUMENTATION w/BINDER & INDEX CARDS	--
--	A21520	USB BINDER w/INDEX CARDS	--
--	A21521	USB BINDER w/10 SHEET PROTECTORS	--
--	A21522	USB BI-FOLD w/USB DISC (BLANK)	--
--	A21523	USB DOCUMENTATION BI-FOLD	--

COMMON VENDOR LINKS

COMPANY	WEB LINK	PHONE
Aaxeon Technologies, Inc.	www.aaxeon.com	877.229.3665
Acme Electric Corporation	www.acmepowerdist.com	800.334.5214
Allen Bradley	www.abpowerflex.com	414.382.2000
Banner Engineering Corp	www.bannerengineering.com	763.544.3164
BEI Technologies, Inc.	www.beiied.com	800.350.2727
Bosch Rexroth Corp.	www.boschrexroth-us.com	859.254.8031
Control Concepts	www.control-concepts.com	800.288.6169
Fairchild Industrial Products Company	www.fairchildproducts.com	336.659.3400

Parts List

Hirschmann Automation and Control Gmbh	www.hirschmann.com	717.217.2200
Hans Turck GmbH & Co.	www.turck.com	763.553.7300
Rockwell Automation	www.rockwellautomation.com	414.382.2000
Square-D / Schneider Electric USA	www.us.SquareD.com	888.778.2733